

A Quality Product from Hawkeye Industries Inc.



Duratec® Vinyl Ester Mold Repair Putty 1814-007 White

A high quality BPO-catalyzed putty for repairing composite molds

Usage

For repairing polyester, vinyl ester and most epoxy molds.

Features

Duratec Vinyl Ester Mold Repair Putty restores mold repairs to original condition.

Here's why you should choose Duratec Vinyl Ester Mold Repair Putty—

Strength—this durable vinyl ester paste provides a strong and permanent mold repair.

Low porosity—the extremely low filler loading with ultrafine fillers reduces entrapped air.

High build—the putty can be troweled to 1/4 inch with each application. For thicker requirements, sand the

repaired area and repeat the process.

High heat distortion temperature—an HDT of 300°F, 150°C resists thermal breakdown due to exposure to high exothermic or mold temperatures.

Quick cure—surfaces are ready for sanding, compounding, polishing and prepping within 20-30 minutes.

**Duratec Vinyl Ester Mold Repair Putty
1814-007 White**
(Link to MSDS)



Hawkeye Industries Inc.

P O Box 415 Bloomington, CA 92316

Tel 909-546-1160; Toll Free 800-977-0060; Fax: 909-546-1161

Email hawkeyesales@hawkeyeind.com Web www.duratec1.com

Liability/warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.

Duratec is a registered trademark of Dura Technologies Inc.



Product Number: 1814-007 White

Data Sheet
Continued

Pg. 2

Duratec Vinyl Ester Mold Repair Putty

Product Properties

All time calculations are based on temperatures of 77°F, 25°C

Viscosity

Thixotropic Paste (heavy) 350,000 min.

Gel Time

Sample based on a 100 g mass catalyzed
at 3 percent with BPO paste catalyst

3-8 min.

Weight per Gallon

10.8 lb., 4.9 kg

Link to Application Guides for Duratec Vinyl Ester Mold Repair Putty:

- [Priming and Surfacing Application: *Finished Products*](#)
- [Repair Application: *Composite Molds*](#)
- [Resurfacing Application: *Epoxy Contact Molds*](#)
- [Resurfacing Application: *Molds Subject to High Heat Distortion*](#)
- [Resurfacing Application: *Polyester and Vinyl Ester Contact Molds*](#)

Duratec Vinyl Ester Mold Repair Putty is just one of many fine products marketed worldwide by Hawkeye Industries Inc.

[📁 Contents/Literature CD](#) [📁 Trouble Shooting Guide](#)

Revised 06-23-15



Hawkeye Industries Inc.

P O Box 415 Bloomington, CA 92316

Tel 909-546-1160; Toll Free 800-977-0060; Fax: 909-546-1161

Email hawkeyesales@hawkeyeind.com Web www.duratec1.com

Liability/warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.

Duratec is a registered trademark of Dura Technologies Inc.