

TD01.11 GCT/5272H Tooling Gelcoat Black Brushing

Description Black brushing tooling gelcoat.

Intended Use Designed to be used for the manufacture of GRP tools/moulds.

Characteristics Suitable for application by brush or roller to give an even film, free from air. Our tooling gelcoat

yields a film that is hard and tough with good flexibility.

Application Formulated to cure at temperatures > 16°C and needs only the addition of catalyst prior to use.

Medium activity methylethyl ketone peroxide (MEKP) is the recommended catalyst at an addition level of 2% by weight to ensure sufficient cure at room temperature. For best results it should be applied in one layer of 375-500 pms (microns)/0.375-0.5mm or 460-610g per square

metre.

Properties of liquid gelcoat

Appearance	Black In Colour

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March 2004