TECHNICAL DATA SHEET (TDS730/14)

AC730

PRODUCT DESCRIPTION

Jesmonite® AC730 Flex Liquids are supplied as an alternative polymer for use with AC730 Base. Flex Liquids are designed to work in a number of ways. They act as a curing membrane to ensure that the cement component of AC730 Base hydrates fully, thus reaching full strength and durability. They also provide a degree of extra ductility due to the flexible and highly water resistant pure acrylic resin used. Additional benefits are reduced porosity, and increased frost resistance.

SPECIFICATIONS

Mix ratio Wet density Dry density 4:1 (Base to Liquids) 1950 kg/m³ 1850 kg/m³

OTHER PROPERTIES

Water uptake/Porosity Freeze-thaw resistance Fire resistance Dimensional stability Weathering/durability Compressive strength Flexural strength BS EN 1170-6 DD CEN/TS 12390-9 B.S.476 Part 6&7 BS EN 1170-7 BS EN ISO 4982 BS EN 12390-3 BSEN 1170-5 2.26% 300 cycles (normal max 56 cycles) Class 'O' Shrinkage = 0.83/Expansion = 1.28 1008 Hrs 58Mpa (N/mm²) LOP 8.9Mpa – MOR 23.6Mpa

APPLICATION AREAS

Glass reinforced decorative architectural mouldings, and small castings. Glass reinforcements such as Jesmonite Quadaxial Fabric or 13mm Glass Chopped Strands are recommended for lightweight, high-impact panels. It can also be used to create garden ornaments and statuary, and is suitable for water-features.

KEY ATTRIBUTES

Improved flexural strength and stability Excellent abrasion resistance and impact strength High compressive and tensile strength Rapid curing and high early strength gain Increased ductility/flexibility

PACKAGING

Liquids are supplied in 1kg, 5kg, and 25kg canisters and 1,000kg FIBC's.

STORAGE

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming. They should be stored at a constant temperature between $5 - 25^{\circ}$ C and used within six months. Freezing must be avoided. Base should be kept dry and stored at $5 - 25^{\circ}$ C.

The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. It is the responsibility of the end user to determine the suitability of the materials for the particular purpose intended.

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THE KEY BENEFITS OF USING JESMONITE



Stronger Strong, flexible and more durable, making it high impact resistant.



Lighter

Lighter than stone, glassreinforced concrete, sand and cement products – perfect for film sets.



Finer Replicates the very finest detail.



Safer Fire-resistant with a class zero fire rating, reduced smoke density and toxicity characteristics. Solvent free with no VOC's.



Greener

Water-based not solventbased making it kinder to the environment.

More choice



Can be pigmented to any colour or RAL reference. It can also mimic any texture and reproduce the effect of materials such as stone, metal, wood, leather and fabric.